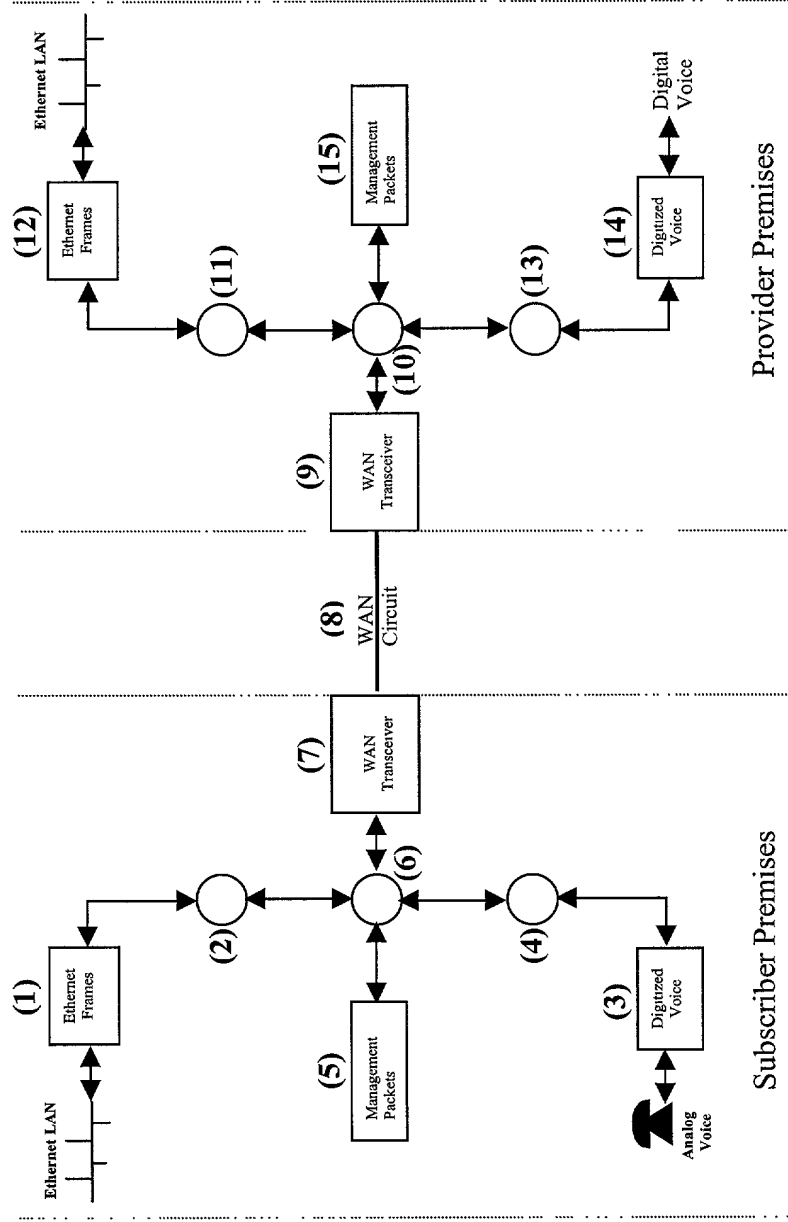


Figure 1. Data Flow Through the System



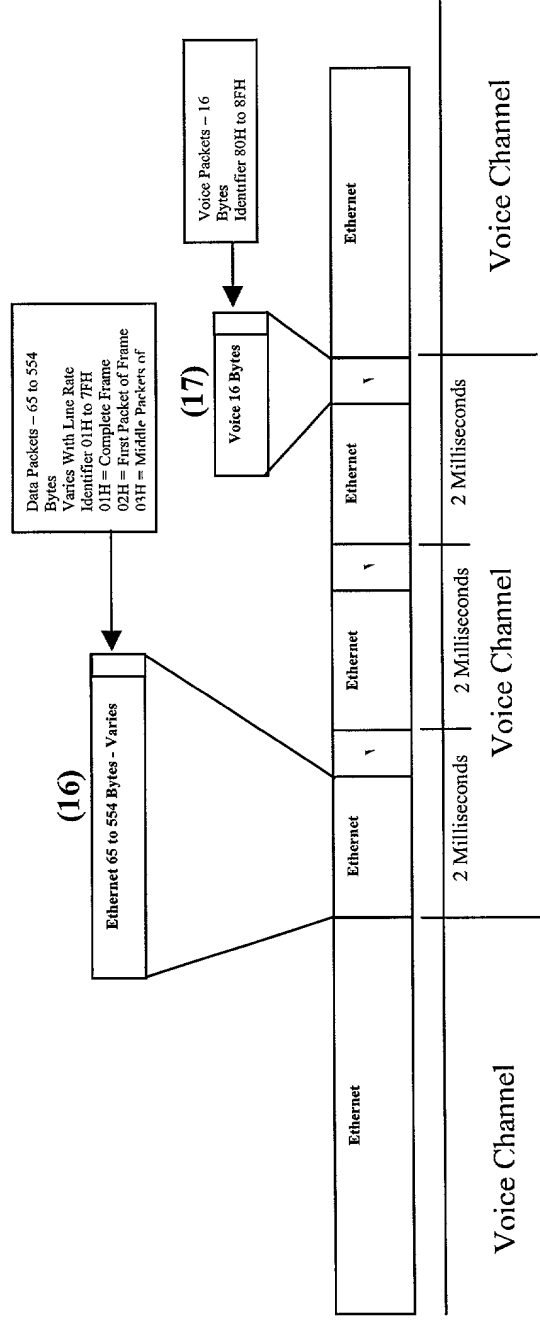


Figure 2. Packet Structure on the WAN Circuit

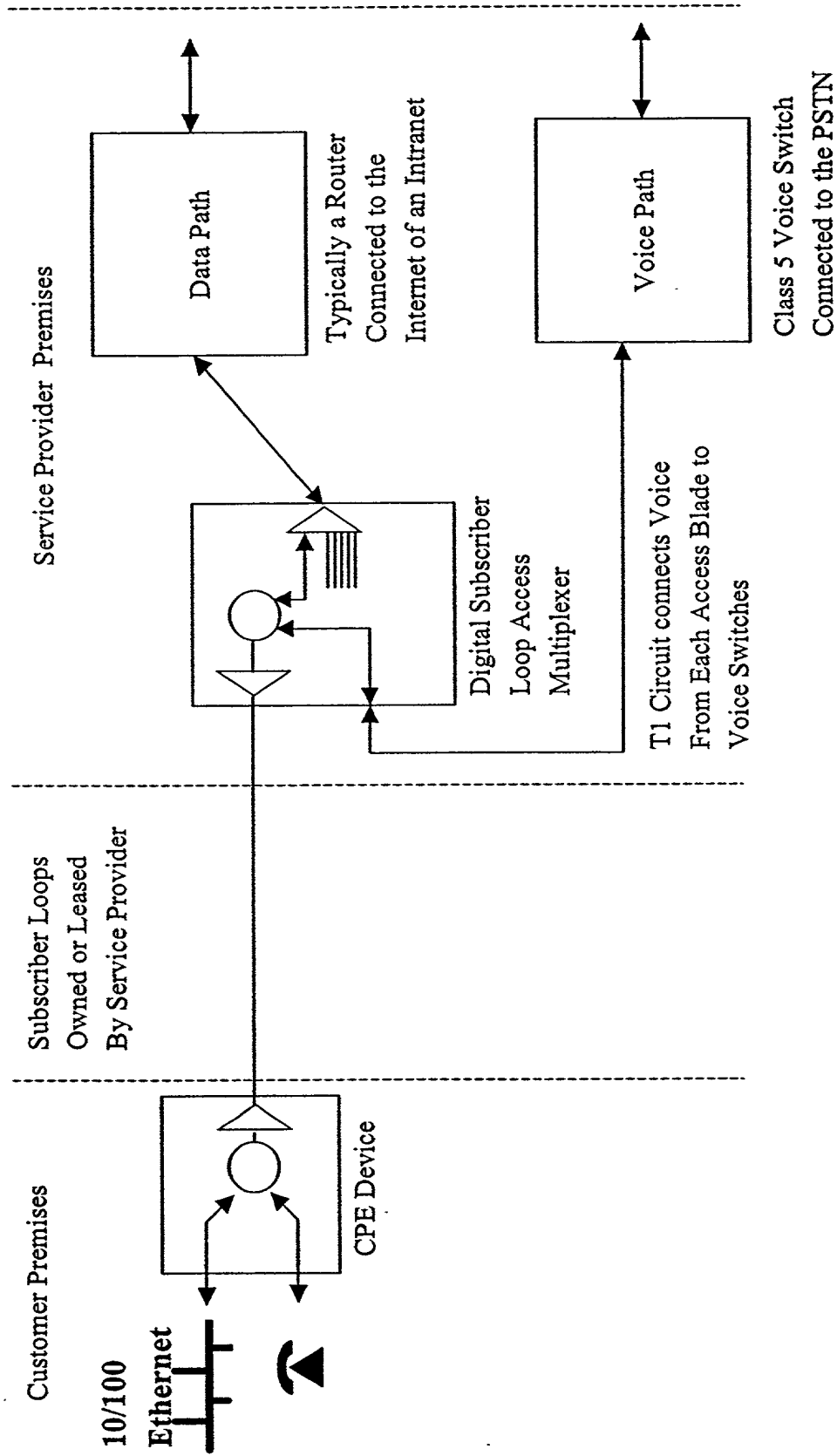


Figure 3

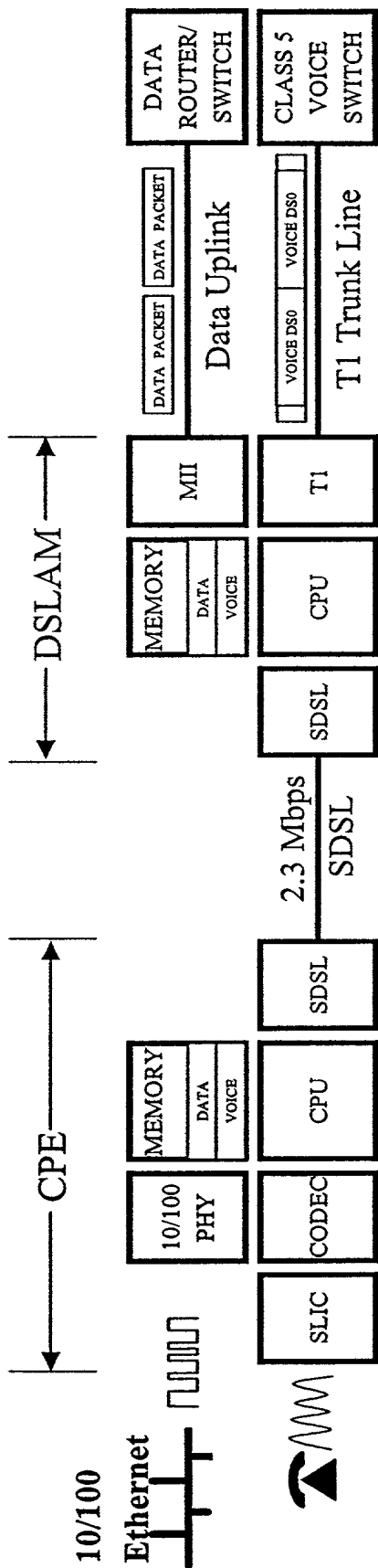


Figure 5

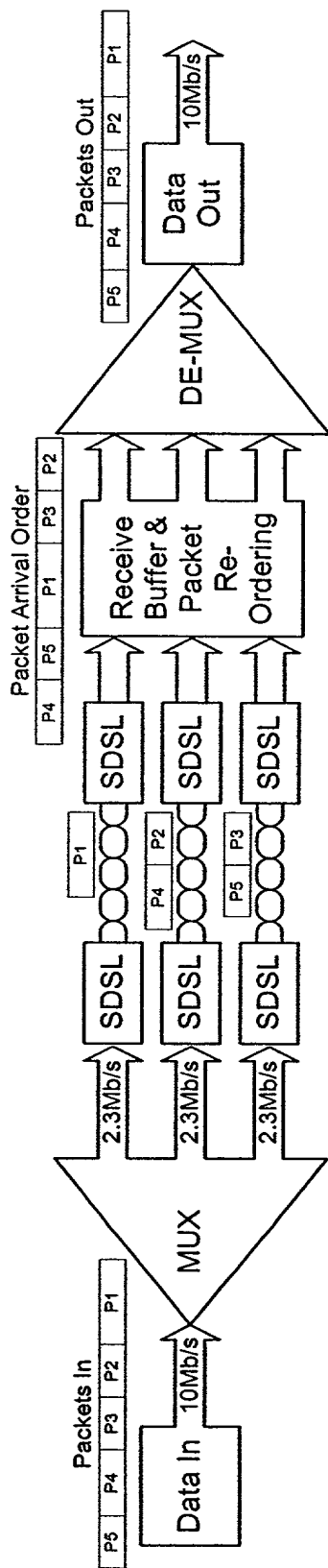
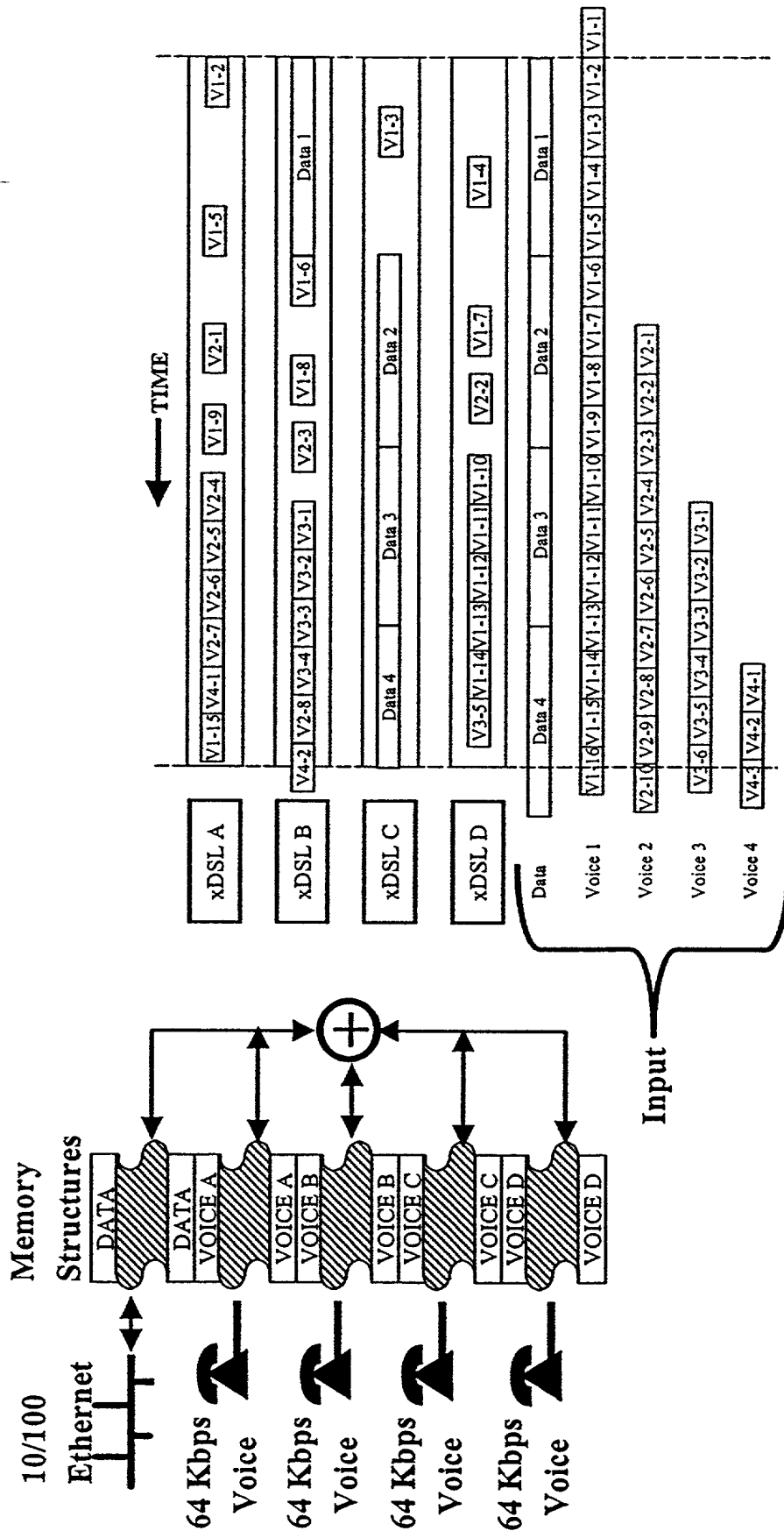
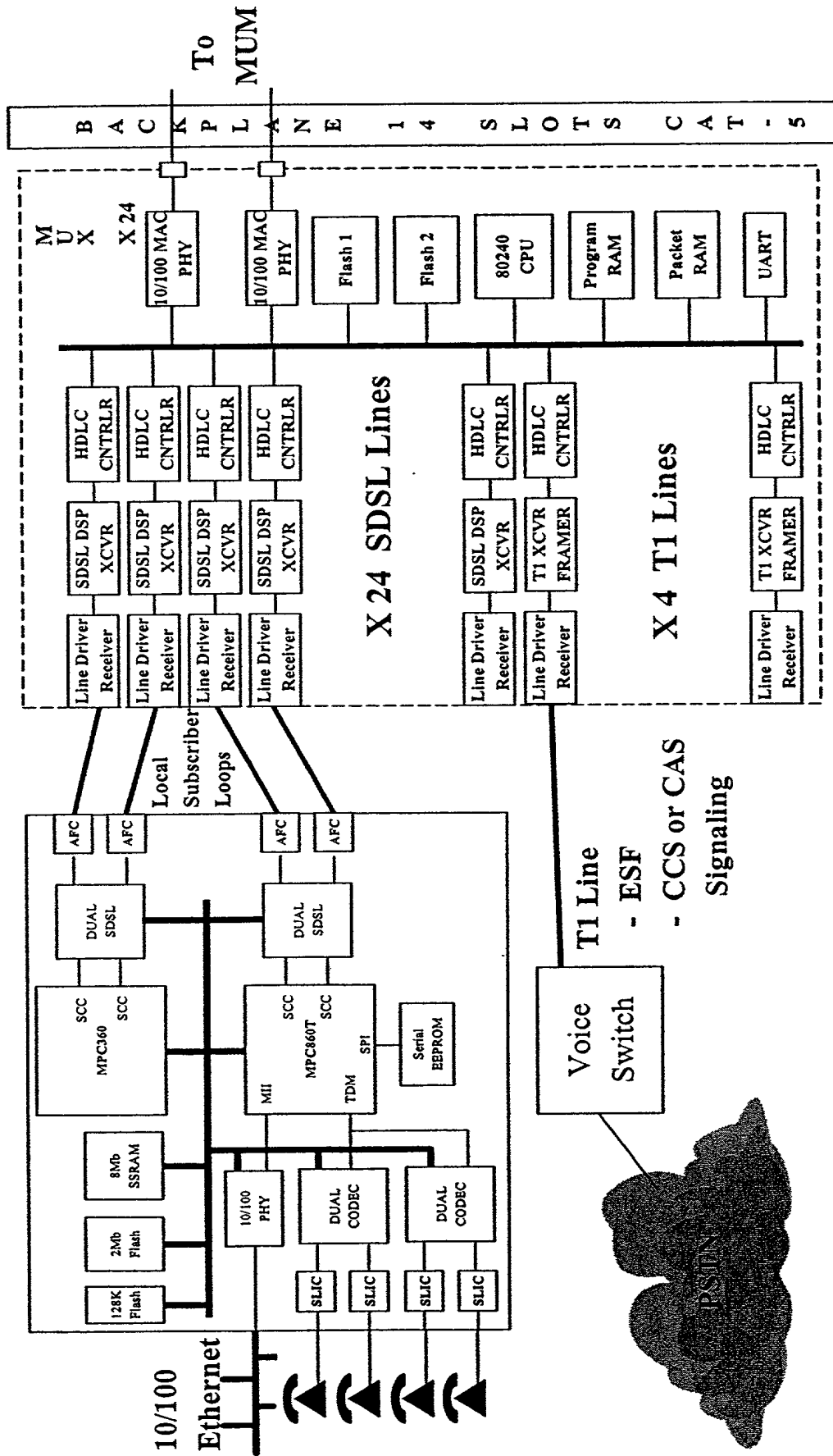


Figure 6

Figure 7





Voice Switch
T1 Line - ESF
- CCS or CAS Signaling



Figure 8